Development and validation of the high performance liquid chromatography–ion exclusion method for detection of lactic acid in milk

Maria Patricia Milagres a, Sebastião César Cardoso Brandão a, Mirella Araujo Magalhães b, Valéria Paula Rodrigues Minim a, Luis Antonio Minim a,*

a Department of Food Technology, Universidade Federal de Viçosa, 36570-000 Viçosa, MG, Brazil
b Ministry of Agriculture, 33600-000 Pedro Leopoldo, MG, Brazil

Abstract
The present work reports the development and validation of an analytical method for lactic acid quantification in milk by ion exclusion–HPLC with UV detection. This method showed good precision (variation coefficient <7.0%) and good accuracy (97.6–99.6%). Calibration curves were linear (R² > 0.996) at the tested range of 5.0–25.0 mmol L⁻¹, and the detection and quantification limits were 0.5 and 1.0 mmol L⁻¹, respectively. Analysis of lactic acid in fermented milk (FM) or NaOH neutralised fermented milk (FNM) was performed using samples obtained during 9 h of fermentation. An ANOVA analysis combined with the Tukey test was used to show that the method was insensitive to the differences between FM and FNM. The proposed method therefore proved to be a useful quality control tool in laboratories because it was able to determine milk acidity even in adulterated samples.

1. Introduction

The production of acidifying metabolites in milk is mainly due to mesophilic bacteria which rapidly grow at room temperature. Efficient cooling of milk immediately after milking process can drastically reduce mesophilic bacteria proliferation (Robinson, 2002). The anion lactate is an indicator of milk quality, since it is a product of lactose fermentation by lactic bacteria (Walstra, Geurts, Noomen, Jellena, & Van Boekel, 2002). Consequently, higher concentrations of the anion lactate in milk indicate problems associated with refrigeration after the milking process.

According to the Standard Methods for the Examination of Dairy Products (Wehr & Frank, 2004), titratable acidity (TA) is the standard method used for lactic acid (LA) determination (Nada, Ilija, Igor, Jelena, & Ruzica, 2012; Xiong, Guan, Song, Hao, & Xie, 2012). Also known as Dornic acidity, this method comprises the titration of milk with 0.1 mol L⁻¹ NaOH and phenolphthalein as an indicator. The Association of Official Analytical Chemists (AOAC) also recommends this method for determination of milk acidity (AOAC, 1998). Because milk acidity is not only due to LA, but also due to the presence of caseins, albumins, CO₂, citrate and phosphates (Robinson, 2002), the results presented by the TA method are always over-estimated.

Many countries use the TA method to report milk quality (Al-Zenki et al., 2007; De Longhi et al., 2011). Brazilian legislation (MAPA, 2006) adopts TA as the official method for milk acidity determination, establishing 19.98 mmol L⁻¹ as the maximum permitted level. In the USA, the maximum limit of TA is 16.51 mmol L⁻¹ (FDA, 2007), and in India the maximum level is 18.87 mmol L⁻¹ (BIS, 1960). However, the illegal use of neutralising agents can mask the results of TA so as to not indicate the real milk quality.

HPLC is a separation technique that has been used for the fast and quantitative separation of many organic acids and sugars in different samples, such as fruit, wines, etc. Ion-exclusion chromatography (IEC) is a technique for separating small neutral and weakly acidic or basic compounds based on the Donnan exclusion mechanism (Nović & Haddad, 2006). It is particularly useful for the separation of organic acids (Chinnici, Spinabelli, Riponi, & Amati, 2005; Fischer, Bipp, Bieniek, & Kettrup, 1995; Mori et al., 2003; Tanaka, Chikara, Hu, & Hasebe, 1999; Yang, Liu, Olsen, & Nussbaum, 2000). Acids analysed by IEC can be classified into fully ionised species and partially ionised species, depending on the ion-exclusion/penetration effect, the pseudo Donnan membrane effect between the stationary and mobile phases, and hydrophobic adsorption to the resin phase (Nović & Haddad, 2006; Tanaka et al., 1999). At a sufficiently low pH, weak organic acids are undissociated or weakly dissociated and can diffuse into the resin pores of the stationary phase, while strongly anionic substances are rejected by the resin. Typically, a polystyrene–divinylbenzene...
(PS–DVB)-based strongly acidic cation-exchange H⁺ form resin has been used in ion-exclusion chromatography (Fischer et al., 1995; Tanaka et al., 1999; Novič & Haddad, 2006). The purpose of the present study was to develop and validate an ion exclusion chromatographic method (HPLC–IE) for determination and quantification of LA to be used in routine milk acidity analysis. Applicability of the method will be confirmed by its use in FM and FNM.

2. Materials and methods

2.1. Materials

HPLC grade acetonitrile, phosphoric acid 95% and lactic acid 85% were purchased from Sigma–Aldrich (USA). Sodium hydroxide, potassium hydroxide (93%), trichloroacetic acid, phenolphthalein, and sulphuric acid (all of analytical grade) were obtained from Vetec (Brazil).

2.2. Sample preparation

All milk samples used throughout this work were obtained from a model farm of the National Agriculture Laboratory of the Ministry of Agriculture (Pedro Leopoldo MG, Brazil). Milk was collected immediately following the milking process from 50 animals and frozen at −18 °C until analysis. Trichloroacetic acid (1 g) was added to a centrifuge tube containing 49 g of milk. This mixture was vortexed (2 min) and then incubated for 1 h at ambient temperature. After centrifugation at 5 °C (2100g, 25 min) the supernatant (20 mL) was transferred to a graduated tube (50 mL) and neutralised with KOH (5% g mL⁻¹) to pH 7.5. The volume was completed to 50 mL with deionised water. This solution was again centrifuged (2100g, 25 min) to remove the precipitate, and the supernatant was filtered using a 0.22 µm cellulose acetate membrane (Millipore, USA) for posterior chromatographic analysis.

2.3. Chromatographic conditions

Method development and validation was performed using a HPLC (Agilent Technologies 1200 Series, USA) with diode array detector (DAD) and an oven for controlling column temperature. Component separation was achieved using the ionic exchange column (Aminex HPX-87H, Bio-Rad, USA) of 300 mm × 7.8 mm, 9 µm particle size, 8% cross linkage. The injection volume used was 20 µL and the analysis was carried out in an isocratic mode. A general factorial design (GFD) was proposed for method optimisation in terms of the LA resolution, and the factors studied were acid type in the mobile phase (phosphoric and sulphuric acid), acid concentration (0.01, 0.02, and 0.03) g L⁻¹, and acetonitrile concentration (5.0%, 10.0%, 15.0%, 20.0%, 25.0%, and 30.0% v/v) in the mobile phase. Mobile phase flow rate (0.6 mL min⁻¹) and column temperature (50 °C) were maintained constant. All experiments were performed in triplicates for error estimation.

2.4. Statistical analysis

The GFD consisting of two factors (three levels of acid concentration and six levels of acetonitrile concentration) for each acid type was used to study the response patterns and to determine the optimum combination of variables. The following second order polynomial equation (Eq. 1) was used to fit experimental data (Box, Hunter, & Hunter, 1978):

\[ R_y = b_0 + \sum b_i X_i + \sum b_{ii} X_i^2 + \sum b_{ij} X_i X_j \]  

(1)

where \( R_y \) is the predicted response (LA resolution), \( b_0 \) is the model intercept, \( X_i \) and \( X_j \) are the levels of independent variables, and \( b_i, b_{ii}, b_{ij} \) are the linear, quadratic and interaction coefficients, respectively. Statistical significance of the model was evaluated by analysis of variance (ANOVA) using the Fisher statistical test. The quality of the polynomial model equation was evaluated via the \( R^2 \) coefficient of determination, and the significance of the regression coefficients was assessed by the Student’s \( t \)-test.

2.5. Identification and quantification of LA

LA was identified by comparing the chromatographic retention time with the authentic standards and by their UV spectral characteristics provided by the DAD. Quantification was performed based on the external standard method with wavelength set at 210 nm. A calibration curve was determined with five levels of the standard concentration; and all analyses were performed in triplicates.

2.6. Linearity

To evaluate the linearity of the method, a calibration curve was constructed by plotting the calibration standard peak area as a function of LA concentration in the range of 5.0–25.0 mmol L⁻¹, using milk as the matrix. The linearity of the calibration curve was determined via regression analysis, and was evaluated by the correlation coefficient, the significance of the slope according to the Student’s \( t \)-test, the lack of fit test, and random distribution of the residues. Fitting parameter values and statistical calculations were executed in SAS (version 9.1, SAS Institute Inc., Cary, USA).

2.7. Accuracy and precision

Precision was evaluated by determining the mean relative standard deviation between 20 equal samples. Accuracy was measured as the percentage of LA recovered from milk sample spiked with five different concentrations.

2.8. Limits of detection (LOD) and quantitation (LOQ)

There are different approaches to determining the LOD and LOQ. In this work, LOD and LOQ were determined based on the concentration level that generated a signal-to-noise (S/N) ratio of 3 and 10, respectively, by adding decreasing concentrations of LA to milk samples.

2.9. Method application

The method was tested in real samples by incubating milk at 36 °C for 9 h to stimulate natural fermentation. TA acidity was determined (METROHM Mod. Dosimat 715, precision of 0.001 mL) at 30 min intervals, using NaOH 0.1 mol L⁻¹ and phenolphthalein 1%. When TA reached values of (17.76, 18.87, 19.98, 21.09, and 22.20) mmol L⁻¹, two aliquots were retrieved for subsequent chromatographic analysis. One of these aliquots was neutralised with NaOH 10 mol L⁻¹ to the TA concentration of 16.65 mmol L⁻¹ prior to chromatographic analysis.

3. Results and discussion

3.1. Method optimisation

Lactic acid resolution was determined by taking into account the different mobile phases, according to the GFD applied. The experimental results showed that the average resolution was greater when the mobile phase contained phosphoric acid (1.056) compared with the average resolution when the mobile phase contained sulphuric acid (0.879). For this reason, the
optimisation procedure was continued with only data for the mobile phase containing phosphoric acid. Applying multiple regression analysis to the experimental data, the predicted response for $R_S$ was explained by the following second-order polynomial equation:

$$R_S = -1.1942 + 241.0916 X_1 + 0.0395 X_2 - 5857.5833 X_1^2 - 0.0014 X_2^2$$

(2)

where $R_S$ was the predicted resolution, and $X_1$ (g L$^{-1}$) and $X_2$ (% v/v) were phosphoric acid and acetonitrile concentrations, respectively.

Statistical significance of the model was then evaluated by analysis of variance (ANOVA) using a Fisher statistical test. The model was found to be highly significant ($p < 0.0001$) and the resolution predicted by the Eq. (2) were close to the observed resolution ($R^2 = 0.9262$). Significance of the regression coefficients was tested by the Student’s $t$-test, and the values of $|t|$ for the model showed that only the cross product ($X_1 \times X_2$) was not significant. It was also observed that the concentration of phosphoric acid in the mobile phase had the most significant effect on the $R_S$, while acetonitrile concentration only slightly affected the response. Since the cross-product was not significant, this term was removed from the model and a new regression equation was generated to result in the final model (Eq. 3): 

$$R_S = -1.2002 + 241.3897 X_1 + 0.0398 X_2 - 5857.5833 X_1^2 - 0.0014 X_2^2$$

(3)

The response surface curve and contour plot (Fig. 1) show the interaction of the factors (phosphoric acid and acetonitrile concentrations) as well as the optimum level of each variable for maximum resolution. The estimated response surface was at its maximum when $X_1$ and $X_2$ were 0.02 g L$^{-1}$ and 14.1%, respectively. At these conditions, the maximum predicted value of $R_S$ was 1.568. It was observed that $R_S$ was relatively insensitive to changes in the acetonitrile concentration. A critical analysis of the response surface showed that for a phosphoric acid concentration of 0.02 g L$^{-1}$, an acetonitrile concentration reduction to 10% for solvent economy purposes reduced the $R_S$ by only 1.5%. Thus, for the subsequent method validation the phosphoric acid and acetonitrile concentrations utilised were 0.02 g L$^{-1}$ and 10%, respectively.

3.2. Method validation

3.2.1. Linearity

The investigated linearity ranged from concentrations of 5.0–25.0 mmol L$^{-1}$ of LA. Linear regression analysis yielded a coefficient of determination $R^2$ of 0.9963 ($n = 5$). The slope with confidence limit at 99% of probability was 235.6735 ± 10.6376.
The lack-of-fit test result was not significant \((p < 0.01)\), indicating that the straight line was considered adequate to describe the relationship between peak area and concentration. The y-intercept obtained for the linear curve was not significant at the 10% level. From the above results, it was observed that the straight line model is correct for the considered calibration range.

### 3.2.2. Precision, accuracy, LOD, and LOQ

Recovery (accuracy) of LA was determined to be slightly lower than 100% (Table 1) for the entire range of nominal concentrations analysed, which indicated that the extraction method yielded no significant analyte loss. Good precision was obtained as the coefficient of variation (CV) varied in the range of 1.66–6.97%. The LOD and LOQ were determined as 0.5 and 1.0 mmol L\(^{-1}\), respectively.

### 3.2.3. Method application

Typical chromatograms of the LA standard solution, milk sample, and milk sample spiked with LA are presented in Fig 2. The elution time of LA was approximately 14.4 min and was completely resolved. Fig 3 shows typical chromatograms of fresh milk \((\text{TA} = 16.65 \text{ mmol L}^{-1})\) and milk fermented naturally for 8 h \((\text{TA} = 19.98 \text{ mmol L}^{-1})\). A corresponding increase in the peak height was clearly observed as TA increased.

Analyses of TA (official method) and the real LA concentration determined by the chromatographic method developed herein were performed during the period of milk sample incubation (Table 2). The experimental error presented by the HPLC–IE method was higher than in the TA method, which could be attributed to the procedure of sample preparation; however, precision of the method was still good. It was observed that the TA method, because it is not selective, overestimates the LA concentration by determining all titratable compounds, such as casein, phosphates, CO\(_2\) and other organic acids. On the other hand, the HPLC–IE method quantified only LA, conferring its higher selectivity. The results presented in Table 2 were also used to obtain a linear relationship \((R^2 = 0.9922)\) between TA and the LA concentration, as determined by the HPLC–IE method (Eq. 4).

\[
Y = 1.2688X - 17.683
\]  

(4)

where \(Y\) is the real LA concentration \((\text{mmol L}^{-1})\) and \(X\) is the TA \((\text{mmol L}^{-1})\). Many countries permit TA of up to 19.98 mmol L\(^{-1}\) \((0.18\% \text{ g mL}^{-1})\) expressed in terms of LA. According to Eq. 4 this could be expressed in terms of the real LA concentration as 7.67 mmol L\(^{-1}\).

The addition of neutralising agents to acidified milks is an illegal practice, but performed by several industries. In these cases use of the TA method to detect milk acidification is unrealistic. Other methods to detect the addition of neutralising agents in milk include ash alkalinity, rosolic acid, and phenolphthalein methods; however, these methods are not sensitive enough to detect low concentrations of neutralising agents (Walstra et al., 2002). Some countries also permit the use of sodium citrate and sodium phosphate in UHT milks, which mask the results. On the other hand, analysis of the real LA concentration in milk samples, such as that performed by the HPLC–IE method developed here could be used to report the milk quality and identity standards. This statement can be confirmed from the results shown in Table 3, which show the LA concentration in FM and FNM with different TA values. The data was submitted to a two-way analysis of variance and the means were compared by the Tukey test at 5% probability. Results indicated that no significant differences were encountered in the analysis of LA by the HPLC–IE method in FM and FNM samples.

### 4. Conclusion

The present study presents a method for the determination of lactic acid in milk by HPLC–IE. The developed method was optimised in terms of lactic acid resolution using response surface methodology. This method was also validated and applied to determine lactic acid concentrations in different milk samples. The method constitutes a simple and fast quality control tool for laboratories to verify milk quality and can be used to identify milk adulteration practices.

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**Table 2**

<table>
<thead>
<tr>
<th>Time (h)</th>
<th>TA (mmol L(^{-1}))</th>
<th>HPLC–IE (mmol L(^{-1}))</th>
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</thead>
<tbody>
<tr>
<td>0.0</td>
<td>17.222 ± 0.001</td>
<td>4.386 ± 0.060</td>
</tr>
<tr>
<td>4.0</td>
<td>18.112 ± 0.001</td>
<td>4.940 ± 0.184</td>
</tr>
<tr>
<td>7.0</td>
<td>19.667 ± 0.001</td>
<td>7.418 ± 0.157</td>
</tr>
<tr>
<td>8.0</td>
<td>20.112 ± 0.001</td>
<td>7.904 ± 0.076</td>
</tr>
<tr>
<td>8.5</td>
<td>21.223 ± 0.001</td>
<td>9.096 ± 0.689</td>
</tr>
<tr>
<td>9.0</td>
<td>22.331 ± 0.005</td>
<td>10.719 ± 0.863</td>
</tr>
</tbody>
</table>

* Average values with triplicate.

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**Table 3**

<table>
<thead>
<tr>
<th>TA% (g mL(^{-1}))</th>
<th>LA (mmol L(^{-1}))</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Fermented</td>
</tr>
<tr>
<td>0.164</td>
<td>4.790 ± 0.321</td>
</tr>
<tr>
<td>0.179</td>
<td>7.254 ± 0.101</td>
</tr>
<tr>
<td>0.182</td>
<td>7.861 ± 0.024</td>
</tr>
<tr>
<td>0.190</td>
<td>9.542 ± 0.023</td>
</tr>
<tr>
<td>0.200</td>
<td>10.612 ± 0.048</td>
</tr>
</tbody>
</table>

* Average values with triplicate.
References


